

CIGARETTE SPECIFICATION

STOCKTON STREET  
MARLBORO LIGHTS KS REGULAR SP - KOREA TAR, 9.0MG FTC  
BRAND CODE-0660 (KOR)

EFFECTIVE DATE: 12/16/90  
KOREA (SOUTH)

APPLIES TO EXPORT FORMULAS: 93

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	9.0	MG/CLCT	8.5	-	9.4
TOBACCO ROD CIRCUIT	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	4.60	IN. H2O							
DILUTION TARGET	:	35.0	+/-	5.0	%					

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC-236H2 12-J68-A LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINOLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A  
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REGULAR SP

\*\*\*NO TROPICAL REQUIREMENTS FOR THIS SPEC.\*\*\*

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 50GCU/0.6%(K/D110-6/E751) 10-021-A  
REPLACE WITH : 27.25MM X 6700M 46GCU/0.6%(K/D110-6/E751) 10-705-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  
: MARLBORO BLACK #1-376 (MARK B) 60-906-A

PRINT DIE : MACHINE NUMBER

2057685902

COMMENTS : TAR VALUE IS NOT PRINTED ON PACKAGING MATERIALS.  
: 9.0MG TAR IS A TARGET VALUE WHICH DOES NOT HAVE  
: GOVERNMENT-IMPOSED HIGH/LOW LIMITS.

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM  
: 10-021-A @ 6500M/BOBBIN USE UP & REPLACE WITH  
: 10-705-A @ 6700M/BOBBIN. NO CHANGE TO ACTUAL  
: MATERIAL. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : K. V. SMITH PRINTING DATE : 12/07/90  
PREPARATION DATE : 12/07/90 PRINTING TIME : 12:39:26

APPROVED BY: *Charles H. Bates* SUPERCEDES SPECIFICATION DATED: 9/26/90